

## MS4120F, MS4620F, MS8120F, S2024-F, S20230-F Fast-Acting, Two-Position Actuators

PRODUCT DATA



### FEATURES

- 175 lb-in. (20 N•m) minimum driving torque at 350°F (176°C).
- Reversible mounting facilitates use in either clockwise (cw) or counterclockwise (ccw) spring rotation.
- Integral spring return ensures level of return torque.
- Stainless steel internal spring.
- Fifteen-second spring return timing.
- No special cycling required during long-term holding. (See "Operation" on page 7.)
- No audible noise during holding.
- Patent pending design eliminates need for limit switches to reduce power consumption.
- Models available for 24, 120, and 230 Vac applications.
- Ninety-five degree angle of rotation.
- Actuator holds rated torque at reduced power level.
- Die-cast aluminum housing.
- Housing design allows flush mounting to damper.
- High-temperature indicator included.
- Self-centering shaft adapter (SCSA), patent pending.

### APPLICATION

The MS4120F, MS4620F, MS8120F, S2024-F, and S20230-F Fast-Acting, Two-Position Actuators are spring return direct coupled actuators (DCA) for on/off damper control. The actuator accepts an on/off signal from a single-pole, single-throw (spst) controller. Reversible mounting allows actuator to be used for either clockwise (cw) or counterclockwise (ccw) spring rotation.

The MS4120F, MS4620F, and MS8120F DCA are designed to operate reliably in smoke control systems requiring Underwriter's Laboratories Inc. UL555S ratings up to 350°F.

### MS4120F, MS4620F, MS8120F

- High temperature Teflon® lead wires.
- Designed to operate reliably in smoke control systems requiring Underwriter's Laboratories Inc. UL555S ratings up to 350°F.
- Models available with integral high temperature (350°F) SPST position-indicating switches (7°, 85° stroke).

### S2024-F, S20230-F

- Double-insulation rating.
- Halogen-free, silicone-free leadwires.
- Models available with integral high temperature (350°F) SPDT position-indicating switches (7°, 85° stroke).

### APPLICABLE LITERATURE

— Specification Data Sheet	63-2592
— Motor/Actuator Selection Guide for Damper Applications	63-8419
— Engineering Manual of Automatic Control (also called The Gray Manual)	77-1100
— Direct Coupled Actuator Quick Selection Guide	63-8553
— Damper Torque Calculator	63-8437

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## SPECIFICATIONS

**Models:** See Tables 1, 2, and 3.

**Table 1. MS4120F, MS4620F, MS8120F DCA Models.**

Model	Voltage in Vac	Internal Auxiliary Switches
MS4120F1006	120	None
MS4120F1204	120	2 SPST <sup>a</sup>
MS4620F1005	230	None
MS4620F1203	230	2 SPST <sup>a</sup>
MS8120F1002	24	None
MS8120F1200	24	2 SPST <sup>a</sup>
S2024-F	24	None
S20230-F	230	
S2024-F-SW2	24	2 SPDT
S20230-F-SW2	230	

<sup>a</sup> Internal SPST switches are designed to pass UL555S requirements (at 350°F).

### Auxiliary Switches (SPST):

Ratings (maximum load): 250 Vac, 5A resistive, 3A inductive.  
Settings (fixed): 7° nominal stroke, 85° nominal stroke.

**Dimensions:** See Fig. 1.

**Device Weight:** 7 lb (3.2 kg).

### Temperature Ratings:

Ambient: -40°F to 130°F (-40°C to 55°C).  
Shipping and Storage: -40°F to 140°F (-40°C to 60°C).

### IMPORTANT

*The actuator is designed to meet UL555S standards at 350°F (176°C). The actuator must be tested with the damper to achieve this rating.*

**Humidity Ratings:** 5% to 95% RH noncondensing.

**Stroke:** 95° ± 3°, mechanically limited.

### Minimum Damper Shaft Length:

1 in. (25 mm); 3-1/4 (83 mm) recommended.

**Mounting:** Self-centering shaft adapter.

Round Damper Shafts: 0.5 to 1.06 in.

Square Damper Shafts: 1/2 to 3/4 in.

Actuator can be mounted with shaft in any position.

### IMPORTANT

- Honeywell does not recommend using linkages with these actuators because side-loading of the output hub reduces actuator life.
- 3/4 in. or greater shaft diameter recommended.

### Electrical Ratings:

Power Input:

MS4120F: 120 Vac ±10%, 60 Hz.

MS4620F, S20230-F: 230 Vac ±10%, 50/60 Hz.

MS8120F, S2024-F: 24 Vac +20%, -10%, 50/60 Hz (Class 2).

Power Consumption:

MS4120F: Driving: 0.35A, 35W. Holding: 0.15A, 10W.

MS4620F, S20230-F:

Driving: 0.20A, 35W. Holding: 0.14A, 10W.

MS8120F, S2024-F: Driving: 45 VA. Holding: 10 VA.

### Electrical Connections:

Lead Wires:

MS4120, MS4620, MS8120: 1m Teflon wire.

S2024-F, S20230-F: 1m halogen-free, silicone-free wire.

Two integral 3/8 in. flexible conduit connections.

### Timing (At Rated Torque and Voltage):

Drive Open: 15 seconds typical.

Spring Close: 15 seconds typical.

### Controller Type:

MS4120F: Line voltage (120 Vac), 2-position, spst (Series 40).

MS4620F, S20230-F: Line voltage (230 Vac), 2-position, spst (Series 40).

MS8120F, S2024-F: Low voltage (24 Vac), 2-position, spst (Series 80).

### Torque Rating (at rated voltage):

Typical Holding (minimum at 350°F): 175 lb-in. (20 N•m).

Spring Return (minimum at 350°F): 175 lb-in. (20 N•m).

Stall Maximum (fully open at 75°F): 425 lb-in. (48.0 N•m).

350°F Minimum Driving: 175 lb-in. (20 N•m).

**Design Life (at Rated Voltage):** 30,000 full stroke cycles.

## ORDERING INFORMATION

When purchasing replacement and modernization products from your TRADELINE® wholesaler or distributor, refer to the TRADELINE® Catalog or price sheets for complete ordering number.

If you have additional questions, need further information, or would like to comment on our products or services, please write or phone:

1. Your local Home and Building Control Sales Office (check white pages of your phone directory).
2. Home and Building Control Customer Relations  
Honeywell, 1885 Douglas Drive North  
Minneapolis, Minnesota 55422-4386

Control Products  
Honeywell AG, Böblinger Straße 17  
D.71107 Schönaich, Germany

In Canada—Honeywell Limited/Honeywell Limitée, 35 Dynamic Drive, Scarborough, Ontario M1V 4Z9.

International Sales and Service Offices in all principal cities of the world. Manufacturing in Australia, Canada, Finland, France, Germany, Japan, Mexico, Netherlands, Spain, Taiwan, United Kingdom, U.S.A.

**Noise Rating at 1m (Maximum):**  
 Driving or Spring Return: 70 dBA.  
 Holding: 20 dBA (no audible noise).

**Environmental Protection Ratings:**  
 NEMA2 and IP54 when mounted on a horizontal shaft.

**Table 2. Actuator Selection (MS Series).**

<b>M</b>	Electrical Motor
<b>S</b>	Fail Safe Function (Spring Return)
<b>41</b>	120 Vac 2-position Control; Reversible Mount Spring Return
<b>46</b>	230 Vac 2-position Control; Reversible Mount Spring Return
<b>81</b>	24 Vac 2-position Control; Reversible Mount Spring Return
<b>20</b>	175 lb-in. (20 N•m)
<b>F</b>	Fire and Smoke (US)
<b>1</b>	No Feedback
<b>0</b>	No Auxiliary Switches
<b>2</b>	Two Auxiliary Switches
<b>XX</b>	System Controlled Numbers

**M S 41 20 F 1 2 XX**

**Table 3. Actuator Selection (S20 Series).**

<b>S</b>	Fail Safe Function (Spring Return)
<b>20</b>	20 N•m (175 lb-in.)
<b>24</b>	24 Vac 2-position Control; Reversible Mount Spring Return
<b>230</b>	230 Vac 2-position Control; Reversible Mount Spring Return
<b>F</b>	Fire and Smoke Actuator
	No Auxiliary Switches
<b>-SW2</b>	Two Auxiliary Switches

**S 20 24 - F -SW2**

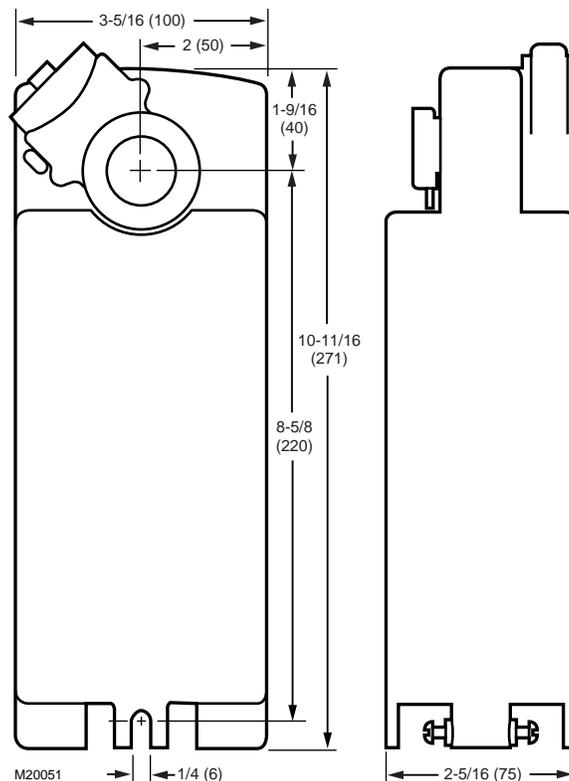
**Approvals:** See Table 4.

**Accessories (not supplied with actuator):**  
 205649 Mounting Bracket (not supplied with actuator).

**Table 4. Approvals.**

	MS4120F	MS4620F, MS8120F	S20230-F, S2024-F
UL/cUL	X	X	
UL873 Plenum Rating, File No. E4436; Guide No. XAPX. <sup>a</sup>	X	X	
CE		X	X
C-TICK		X	X

<sup>a</sup> Plenum applications require that conductors be enclosed in conduit (see Wiring section for conduit details).



**Fig. 1. Dimensional drawing of actuator in in. (mm).**

# INSTALLATION

## When Installing this Product...

1. Read these instructions carefully. Failure to follow them could damage the product or cause a hazardous condition.
2. Check the ratings given in the instructions and on the product to make sure the product is suitable for your application.
3. Installer must be a trained, experienced service technician.
4. After installation is complete, check out product operation as provided in these instructions.

### WARNING

**Electrical Power Hazard.**  
Line voltage can cause death or serious injury and short equipment circuitry.  
Disconnect power supply before installation.

### CAUTION

**Electrical Shock or Equipment Damage Hazard.**  
Low voltage can shock individuals or short equipment circuitry.  
Disconnect power supply before installation.

### IMPORTANT

All wiring must agree with applicable codes, ordinances and regulations.

## Location

The actuators are designed to open a damper by driving the damper shaft in either a clockwise  or counterclockwise  direction. The actuator housing has two slots on the bottom, either of which, with a 205649 Mounting Bracket, secures it flush to a damper box (see Fig. 2).

NOTE: When mounted correctly, these slots allow the actuator to *float* without rotating relative to the damper shaft.

### CAUTION

**Equipment Damage Hazard.**  
Tightly securing actuator to damper housing can damage actuator.  
Mount actuator to allow it to float along its vertical axis.

## Preparation

Before mounting the actuator onto the damper shaft, determine the:

- Damper/valve opening direction for correct spring return rotation. The actuator can be mounted to provide clockwise or counterclockwise spring return.
- Damper shaft size (see Specifications section).

## Determine Appropriate Mounting Orientation

See Fig. 2 for mounting orientation.

### NOTES:

- Actuators are shipped in the fully closed position.
- An arrow molded into the hub points to tick marks on the label to indicate the hub rotary position.
- See Fig. 3 for proper mounting to a square damper shaft.

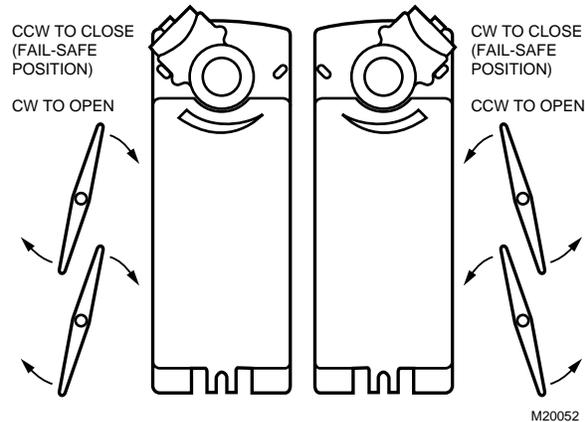


Fig. 2. Spring Return DCA mounting orientation.

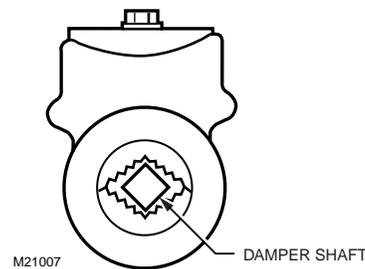


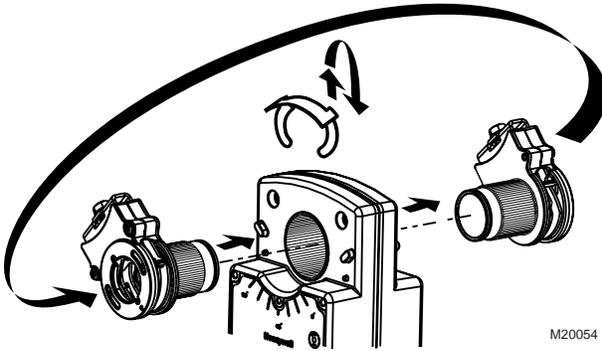
Fig. 3. Proper mounting to square damper shaft.

## Measure Damper/Valve Shaft Length

If the shaft is less than three inches in length, the shaft coupling must be located between the damper/valve and actuator housing. If the shaft length is more than three inches, the shaft coupling may be located on either side of the actuator housing.

If the coupling must be moved from one side of the actuator to the reverse, follow these instructions (see Fig. 4):

1. Remove the retainer clip from the shaft coupling and set it aside for later use.
2. Remove shaft coupling from one side of the actuator.
3. Replace the shaft coupling on the opposite side of the actuator aligning it based on the stroke labelling.
4. Replace the retainer clip on the shaft coupling using the groove of the coupling.



M20054

Fig. 4. Mounting shaft coupling to actuator opposite side.

## Mounting



### CAUTION

**Device Malfunction Hazard.**  
Improper shaft coupling tightening causes device malfunction.  
Tighten shaft coupling with proper torque to prevent damper shaft slippage.



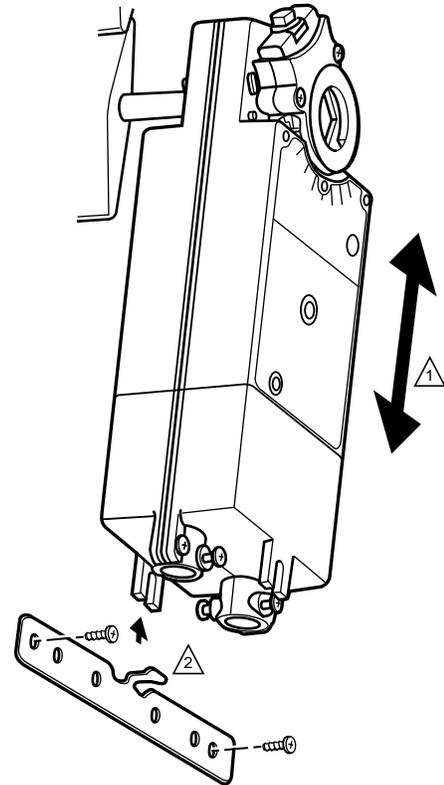
### CAUTION

**Actuator Damage Hazard.**  
Using actuator as shaft bearing causes device damage.  
Use actuator only to supply rotational torque. Avoid any side loads to actuator output coupling bearings.

To mount actuator, proceed as follows:

1. Place actuator over damper shaft; and hold mounting bracket in place. See Fig. 5.
2. Mark screw holes on damper housing.
3. Remove actuator and mounting bracket.
4. Drill or center-punch holes for mounting screws (or use no.10 self-tapping sheet metal screws).
5. Turn damper blades to desired normal (closed) position.

6. Place actuator and mounting bracket back into position and secure bracket to damper box with sheet metal screws.
7. Using 10 mm wrench, tighten shaft coupling securely onto damper shaft using minimum 120 lb-in., maximum 180 lb-in. torque.



⚠️ ENSURE THAT MOUNTING ASSEMBLY PREVENTS ACTUATOR ROTATION AND ALLOWS ACTUATOR TO FLOAT ALONG INDICATED AXIS. WHEN TOO TIGHT, THE RESULTING BINDING CAN DAMAGE THE ACTUATOR OR REDUCE TORQUE OUTPUT.

⚠️ ACCESSORY MOUNTING BRACKET IS NOT SUPPLIED WITH THE ACTUATOR.

M20055

Fig. 5. Mounting actuator to damper housing.

# WIRING

See Fig. 6 through 10 for typical wiring diagrams.

## ⚠ WARNING

**Electrical Power Hazard.**  
**Line voltage can cause death or serious injury and short equipment circuitry.**  
 Disconnect power supply before installation.

## ⚠ CAUTION

**Electrical Shock or Equipment Damage Hazard.**  
**Disconnect all power supplies before installation.**  
 Motors with auxiliary switches can have more than one disconnect.

### IMPORTANT

1. All wiring must comply with local electrical codes, ordinances and regulations.
2. Voltage and frequency of transformer used with MS8120F and S2024-F must correspond with the characteristics of power supply and actuator.

NOTE: The conduit fittings are designed for use with 3/8 in. reduced-wall steel or aluminum flexible conduit.

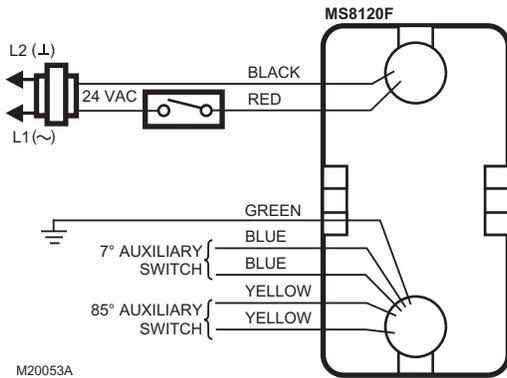


Fig. 6. Typical 24 Vac wiring (MS Series).

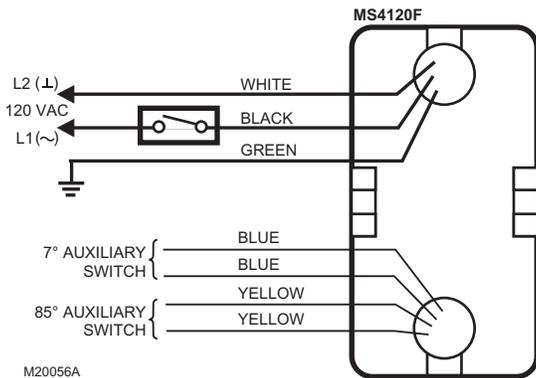


Fig. 7. Typical 120 Vac wiring (MS Series).

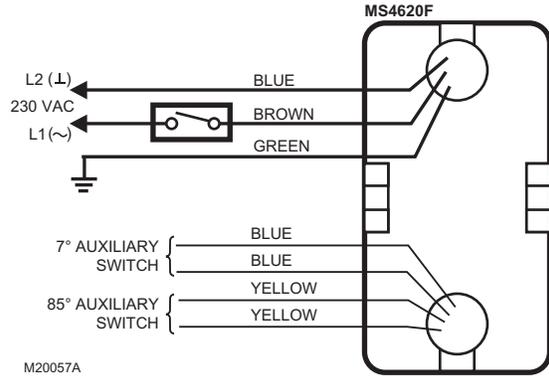


Fig. 8. Typical 230 Vac wiring (MS Series).

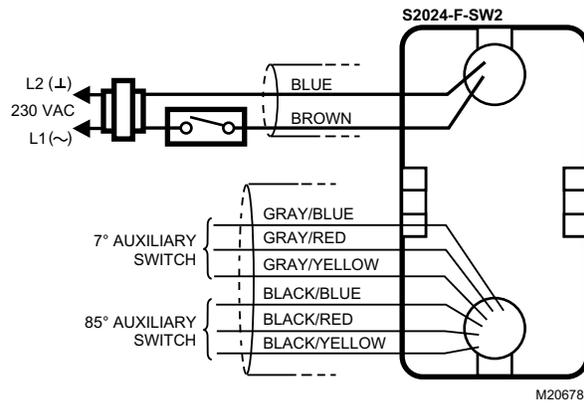


Fig. 9. Typical 24 Vac wiring (S20 Series).

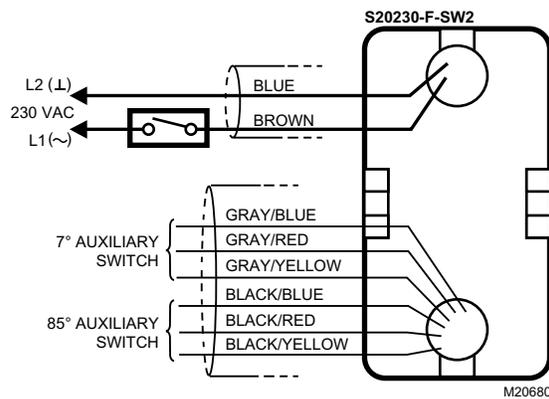


Fig. 10. Typical 230 Vac wiring (S20 Series).

## OPERATION

The actuators are designed for use in Smoke Control Systems. If power fails, the actuator spring returns to the 0° position. The actuator mounts flush with the damper box. The actuator drives from 0° to 95° and spring returns back to 0°.

**IMPORTANT**

*A break in power of less than one second can cause the actuator to spring-return 5 degrees or less and remain in place until a break in power of longer duration.*

The actuators are operated by an spst two-position controller. When using an spst two-position controller, the actuator drives to the damper fully open position when controller contact makes and spring returns to the damper fully closed position when controller contact breaks. The actuator drops to holding power level on detection of stall, independent of hub position.

### Cycling

The actuator and the internal spring are designed so that no special cycling during long-term holding is required. Honeywell recommends following all local, state, and national codes for periodic testing of the entire smoke control system. Refer to National Fire Protection Association (NFPA) National Fire Codes®: NFPA90A, NFPA92A, and NFPA92B for your application.

### Temperature Indicator

The temperature indicator, located on the cover of the actuator, provides evidence that the ambient temperature has exceeded 200°F (93°C). This is an indication that something in the building has caused temperatures to rise well above the long-term actuator operation temperature. While the actuator is capable of operating at 350°F (176°C) for extended periods of time, this indicator provides a visual signal that the actuator has been exposed to high temperatures for an undetermined period of time. The indicator provides a visual indication to fire authorities regarding the extent of damage after an event in the building.

**IMPORTANT**

*If the indicator turns black, replace the actuator.*

NOTE: The actuator is designed to operate for 30 minutes during a one-time excursion to 350°F (176°C).

### Auxiliary Switches

Some models include auxiliary switches (see Table 1).

#### SPST Switches (Table 5)

See Fig. 6 through 8 for SPST auxiliary switch wiring.

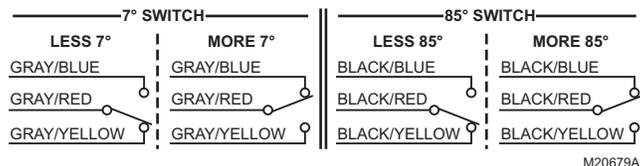
**Table 5. SPST Auxiliary Switch Operation.**

Switch	Wire Color	Makes	Breaks
		(degrees from fully closed position)	
7°	blue	less than 7	greater than 7
85°	yellow	greater than 85	less than 85

NOTE: Both sets of contacts are open when the actuator is between 7° and 85°.

#### SPDT Switches (Fig. 11)

See Fig. 9 through 11 for SPDT auxiliary switch wiring.



**Fig. 11. SPDT auxiliary switch operation.**

## CHECKOUT

### MS4120F (120 Vac model)

1. Verify that the indicator has not turned black (see Temperature Indicator section).
2. Check damper position.
3. Connect 120 Vac to the black and white leadwires to drive the damper to the open position. The actuator should drive the damper.
4. If the actuator does not run, remove power for at least two seconds.
5. If the actuator spring returns, allow it to close entirely, then return to step 3.
6. If the actuator does not spring return, verify that the actuator is properly installed. See Installation section.
7. If the actuator is correctly installed but neither runs nor spring returns, replace the actuator.

### MS4620F, S20230-F (230 Vac models)

1. Verify that the indicator has not turned black (see Temperature Indicator section).
2. Check damper position.
3. Connect 230 Vac to the blue and brown leadwires to drive the damper to the open position. The actuator should drive the damper.

4. If the actuator does not run, remove power for at least two seconds.
5. If the actuator spring returns, allow it to close entirely, then return to step 3.
6. If the actuator does not spring return, verify that the actuator is properly installed. See Installation section.
7. If the actuator is correctly installed but neither runs nor spring returns, replace the actuator.

### MS8120F, S2024-F (24 Vac models)

1. Verify that the indicator has not turned black (see Temperature Indicator section).
2. Check damper position.
3. Connect 24 Vac to the red and black leadwires to drive the damper to the open position. The actuator should drive the damper.
4. If the actuator does not run, remove power for at least two seconds.
5. If the actuator spring returns, allow it to close entirely, then return to step 3.
6. If the actuator does not spring return, verify that the actuator is properly installed. See Installation section.
7. If the actuator is correctly installed but neither runs nor spring returns, replace the actuator.

D Montageanweisung

F Instructions d'Installation

I Istruzioni per l'Installazione

NL Installatievoorschrift

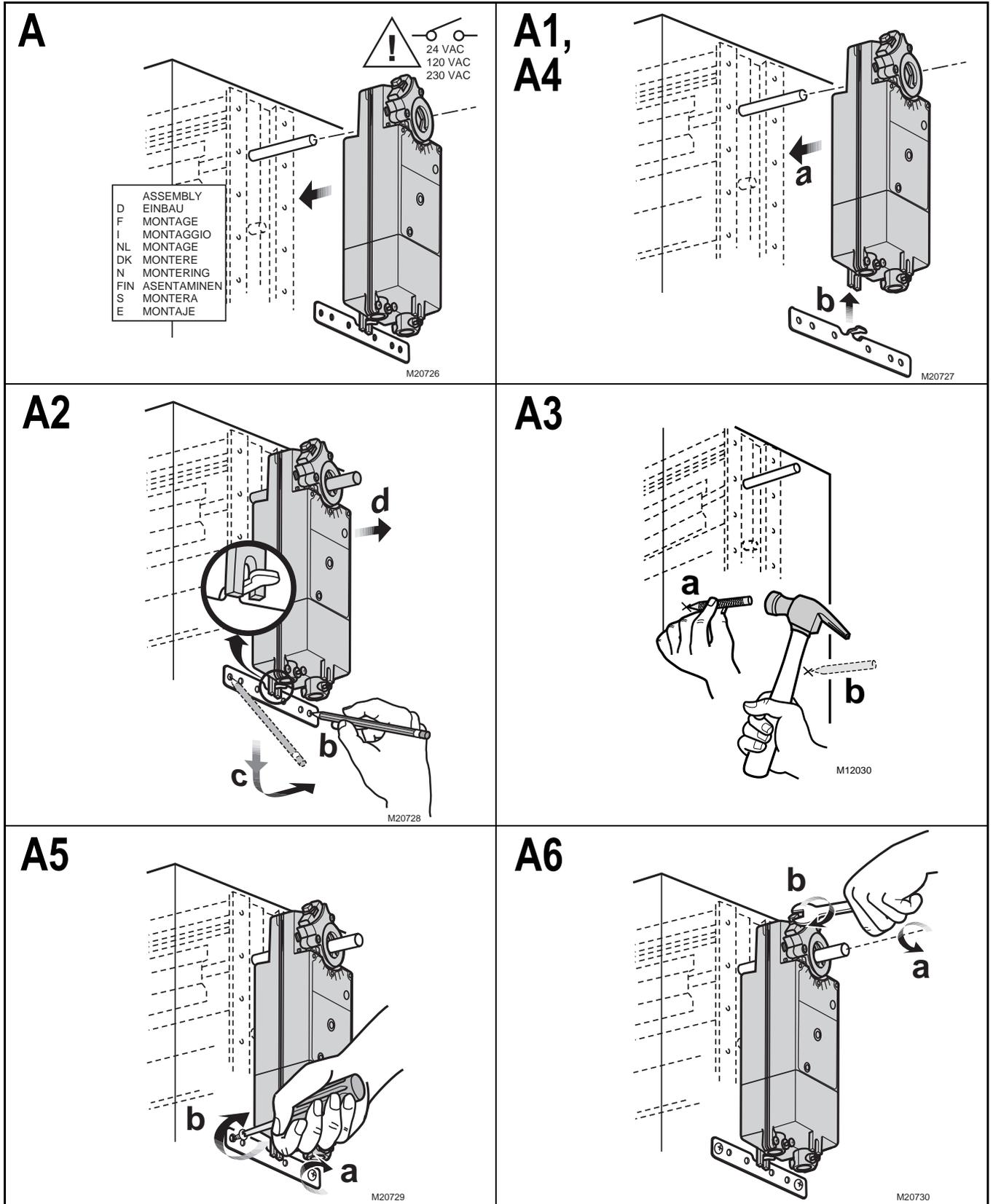
DK Installasjonsinstruks

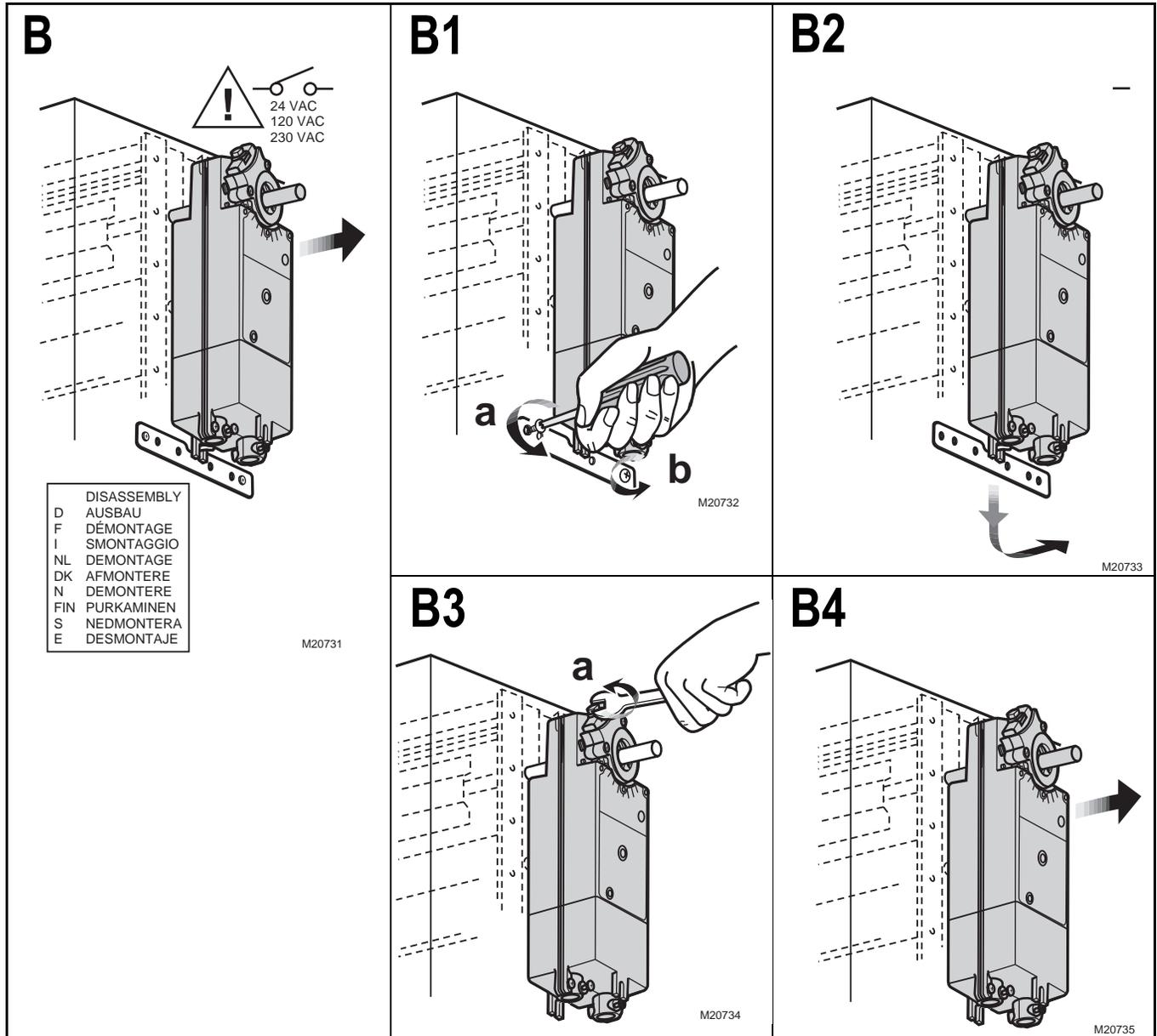
N Installationsinstruktionen

SF Asennusohje

S Installations Instruktioner

E Instrucciones de montaje







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